



STATE OF OKLAHOMA } S.S.  
CLEVELAND COUNTY }  
**FILED** In The  
Office of the Court Clerk  
MAY 03 2019

IN THE DISTRICT COURT OF CLEVELAND COUNTY  
STATE OF OKLAHOMA

|  |   |
|--|---|
| STATE OF OKLAHOMA, ex rel.,<br>MIKE HUNTER,<br>ATTORNEY GENERAL OF OKLAHOMA, | Case No. CJ-2017-816                                |
| Plaintiff,   | Judge Thad Balkman                                  |
| v.   | William C. Hetherington<br>Special Discovery Master |
| PURDUE PHARMA L.P., <i>et al.</i> ,  |   |
| Defendants.  |   |

In the office of the  
Court Clerk MARILYN WILLIAMS

**DEFENDANTS JANSSEN PHARMACEUTICALS, INC.  
AND JOHNSON & JOHNSON'S MOTION *IN LIMINE* NO. 4  
TO EXCLUDE REFERENCES TO THE ACTIVITIES OF  
NORAMCO AND TASMANIAN ALKALOIDS**

**REDACTED VERSION**

THIS DOCUMENT WAS FILED IN ITS ENTIRETY APRIL 26, 2019,  
UNDER SEAL  
PER COURT ORDER DATED APRIL 16, 2018

Defendants Janssen Pharmaceuticals, Inc. (“Janssen”)<sup>1</sup> and Johnson & Johnson (“J&J”), by and through their attorneys, hereby move this Court for an order excluding from trial all evidence and argument referencing the manufacture and sale of opioid raw materials and active pharmaceutical ingredients (“APIs”) by J&J’s former affiliates Noramco, Inc. (“Noramco”) and Tasmanian Alkaloids. Noramco and Tasmanian Alkaloid’s manufacture and sale of opioid raw materials and APIs is lawful under well-established Oklahoma tort-law principles. And because the federal Controlled Substances Act authorized Noramco and Tasmanian Alkaloid to manufacture and sell opioid raw materials and APIs, claims challenging their conduct are barred by the Oklahoma nuisance statute’s safe harbor provision and preempted by federal law. Since multiple legal principles foreclose any theory of liability based on Noramco and Tasmanian Alkaloids, evidence about their alleged conduct is irrelevant. *See* 12 O.S. §§ 2402, 2403.

### **BRIEF IN SUPPORT**

In support of this Motion *in Limine*, Janssen and J&J show the following:

#### **I. BACKGROUND**

Noramco is a Georgia corporation that manufactures and sells active pharmaceutical ingredients (“APIs”). *See* Ex. A, Dep’t of Justice, Notice of Registration, *Bulk Manufacturer of Controlled Substances Application: Noramco, Inc.*, No. DEA-392, 2014 WL 4961853 (Oct. 7, 2014). From 1979 to 2016, Noramco was a subsidiary of Janssen. Ex. B, Dec. 4, 2018 Deposition Tr. of William Grubb (“Grubb Dep.”) at 23:15-24:1. Among the APIs that Noramco manufactures are Schedule II opioid controlled substances including codeine, opium tincture, oxymorphone, and noroxymorphone. *Id.* at 9:4-9; 24:2-9; Ex. C, Dep’t of Justice, Drug Enf’t Admin., Notice of

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<sup>1</sup> “Janssen” also refers to Janssen Pharmaceuticals, Inc.’s predecessors, Ortho-McNeil-Janssen Pharmaceuticals, Inc. and Janssen Pharmaceutica, Inc.

Application & Registration, 84 Fed. Reg. 44 (Mar. 6, 2019). Pharmaceutical manufacturers use these APIs to create opioid prescription medicines. Ex. B, Grubb Dep. at 19:17-20:21.

Tasmanian Alkaloids, an Australian corporation and former subsidiary of J&J, manufactures narcotic raw material and poppy straw that in turn are used to make APIs for opioid medications. *See, e.g.*, Ex. B, Grubb Dep. at 24:2-25:1. The transnational supply of narcotic raw material and poppy straw is strictly regulated by the United Nations and the DEA. *Id.* at 252:8-14.

## II. ARGUMENT

### A. All Evidence of Noramco and Tasmanian Alkaloid's Manufacture and Sale of Opioid Raw Materials and APIs Should Be Excluded Because Those Activities Are Not Tortious Under Oklahoma Law.

Oklahoma law does not recognize tort liability for a component supplier that has no role in making the finished product. Such a supplier has no duty to warn the finished product's end-user about the component's risks, and can be held liable "only when [it] . . . 'substantially participates in the design of the final integrated product.'" *Swift v. Serv. Chem., Inc.*, 2013 OK CIV APP 88, ¶¶19-22, 310 P.3d 1127, 1132-33 (citation omitted). The drug manufacturers that bought active pharmaceutical ingredients ("API") from Noramco "made a substantial change in the way the [API] was packaged and distributed, and in instructing how [it] should be used." *Id.* The activities of Noramco and Tasmanian Alkaloids as suppliers of APIs and narcotic raw materials are therefore non-tortious as a matter of Oklahoma law, and cannot be used to prove causation. *Id.* Because those activities cannot support liability, all evidence about them should be excluded as irrelevant. *See* 12 O.S. §§ 2402-03.

**B. All Evidence of Noramco and Tasmanian Alkaloids' Manufacture and Sale of Opioid Raw Materials and APIs Should Also Be Excluded Because They Are Lawful Under the CSA.**

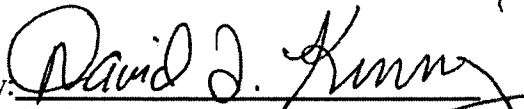
In addition, the federal Controlled Substances Act (“CSA”) affirmatively authorized Noramco’s sales of raw materials to drug manufacturers. The CSA directs the Drug Enforcement Agency (“DEA”) to strike a balance between ensuring the “necessary” supply of controlled substances that have a “useful and legitimate medical purpose ... to maintain the health and general welfare of the American people,” and, on the other hand, combatting their “improper use.” 21 U.S.C. § 801(1)-(2). To that end, the DEA sets annual quotas for the production and purchase of controlled substances, including active ingredients for opioid medications. *See* 21 C.F.R. §§ 1303.11–1303.12, 1303.21–1303.27. In full compliance with that scheme, Noramco held DEA production quotas that authorized it to manufacture and sell API for opioid medications. *See* 21 C.F.R. §§ 1303.21–1303.27; Ex. B, Grubb Dep. at 19:1-8. And the manufacturers that purchased raw material from Noramco held DEA procurement quotas authorizing them to do so. *See* 21 C.F.R. § 1303.12; Ex. B, Grubb Dep. 46:22-47:18, 48:7-13, 55:7-17. Tasmanian Alkaloids’ importation of raw poppy materials was similarly authorized by federal law. *See, e.g.*, 21 C.F.R. § 1304.31. Because they were sanctioned by a complex federal statutory scheme, Noramco’s and Tasmanian Alkaloids’ raw-material sales fall under the Oklahoma nuisance statute’s safe harbor, *see* 50 O.S. § 4 (“Nothing which is done or maintained under the express authority of a statute can be deemed a nuisance.”), and any attempt to impose tort liability for them would fatally conflict with federal law, *see Buckman Co. v. Plaintiffs’ Legal Comm.*, 531 U.S. 341, 348 (2001) (where state tort-law claims “skew[ ]” the federal government’s “delicate balance of statutory objectives,” the state law claims are preempted). Accordingly, evidence about those sales cannot support liability and should be excluded as irrelevant.

### **III. CONCLUSION**

For all these reasons, the Court should grant Janssen and J&J's Motion and exclude all evidence and argument regarding Noramco and Tasmanian Alkaloid's manufacture and sale of opioid raw materials and APIs.

Dated: April 26, 2019

Respectfully submitted,

By:   
Benjamin H. Odom, OBA No. 10917  
John H. Sparks, OBA No. 15661  
Michael W. Ridgeway, OBA No. 15657  
David L. Kinney, OBA No. 10875  
ODOM, SPARKS & JONES, PLLC  
Suite 140  
HiPoint Office Building  
2500 McGee Drive  
Norman, OK 73072  
Telephone: (405) 701-1863  
Facsimile: (405) 310-5394  
Email: odomb@odomsparks.com  
Email: sparksj@odomsparks.com  
Email: ridgewaym@odomsparks.com  
Email: kinneyd@odomsparks.com

Larry D. Ottaway, OBA No. 6816  
Amy Sherry Fischer, OBA No. 16651  
Andrew Bowman, OBA No. 22071  
Jordyn L. Cartmell, OBA No. 31043  
Kaitlyn Dunn, OBA No. 32770  
FOLIART, HUFF, OTTAWAY & BOTTOM  
12<sup>th</sup> Floor  
201 Robert S. Kerr Avenue  
Oklahoma City, OK 73102  
Telephone: (405) 232-4633  
Facsimile: (405) 232-3462  
Email: larryottaway@oklahomacounsel.com  
Email: amyfischer@oklahomacounsel.com  
Email: andrewbowman@oklahomacounsel.com  
Email: jordyncartmell@oklahomacounsel.com  
Email: kaitlyndunn@oklahomacounsel.com

Of Counsel:

Charles C. Lifland  
Wallace Moore Allan  
Sabrina H. Strong  
O'MELVENY & MYERS, LLP  
400 S. Hope Street  
Los Angeles, CA 90071  
Telephone: (213) 430-6000  
Facsimile: (213) 430-6407  
Email: [clifland@omm.com](mailto:clifland@omm.com)  
Email: [tallan@omm.com](mailto:tallan@omm.com)  
Email: [sstrong@omm.com](mailto:sstrong@omm.com)

Stephen D. Brody  
David Roberts  
O'MELVENY & MYERS, LLP  
1625 Eye Street NW  
Washington, DC 20006  
Telephone: (202) 383-5300  
Facsimile: (202) 383-5414  
Email: [sbrody@omm.com](mailto:sbrody@omm.com)  
Email: [droberts2@omm.com](mailto:droberts2@omm.com)

**ATTORNEYS FOR DEFENDANTS  
JANSSEN PHARMACEUTICALS, INC.,  
JOHNSON & JOHNSON, JANSSEN PHAR-  
MACEUTICA, INC. N/K/A JANSSEN  
PHARMACEUTICALS, INC., AND OR-  
THO-MCNEIL-JANSSEN PHARMACEU-  
TICALS, INC. N/K/A/ JANSSEN PHARMA-  
CEUTICALS, INC.**

**CERTIFICATE OF MAILING**

Pursuant to Okla. Stat. tit. 12, § 2005(D), and by agreement of the parties, this is to certify on April 26, 2019, a true and correct copy of the above and foregoing has been served via electronic mail, to the following:

Mike Hunter  
Attorney General for  
The State of Oklahoma  
Abby Dillsaver  
Ethan Shaner  
General Counsel to  
The Attorney General  
313 NE 21<sup>st</sup>  
Oklahoma City, OK 73105  
Telephone: (405)521-3921  
Facsimile: (405) 521-6246  
Email: mike.hunter@oag.ok.gov  
Email: abby.dillsaver@oag.ok.gov  
Email: ethan.shaner@oag.ok.gov

Michael Burrage  
Reggie Whitten  
J. Revell Parrish  
WHITTEN BURRAGE  
Suite 300  
512 North Broadway Avenue  
Oklahoma City, OK 73102  
Telephone: (405) 516-7800  
Facsimile: (405) 516-7859  
Email: mburrage@whittenburragelaw.com  
Email: rwhitten@whittenburragelaw.com  
Email: rparrish@whittenburragelaw.com



Bradley Beckworth  
Jeffrey Angelovich  
Lloyd Nolan Duck, III  
Andrew Pate  
Lisa Baldwin  
Brooke A. Churchman  
Nathan Hall  
NIX, PATTERSON, LLP  
Suite 200  
512 North Broadway Avenue  
Oklahoma City, OK 73102  
Telephone: (405) 516-7800  
Facsimile: (405) 516-7859  
Email: bbeckworth@nixlaw.com  
Email: jangelovich@nixlaw.com  
Email: tduck@nixlaw.com  
Email: dpate@nixlaw.com  
Email: lbaldwin@nixlaw.com  
Email: bchurchman@nixlaw.com  
Email: nhall@nixlaw.com

Robert Winn Cutler  
Ross Leonoudakis  
Cody Hill  
NIX, PATTERSON, LLP  
Suite B350  
3600 North Capital of Texas Highway  
Austin, TX 78746  
Telephone: (512) 328-5333  
Facsimile: (512) 328-5335  
Email: winncutler@nixlaw.com  
Email: rossl@nixlaw.com  
Email: codyhill@nixlaw.com

Glenn Coffee  
GLENN COFFEE & ASSOCIATES, PLLC  
915 North Robinson Avenue  
Oklahoma City, OK 73102  
Telephone: (405) 601-1616  
Email: gcoffee@glenncoffee.com

**ATTORNEYS FOR PLAINTIFF**

Sanford C. Coats  
Joshua D. Burns  
CROWE & DUNLEVY, PC  
Suite 100  
Braniff Building  
324 North Robinson Avenue  
Oklahoma City, OK 73102  
Telephone: (405) 235-7700  
Facsimile: (405) 272-5269  
Email: sandy.coats@crowedunlevy.com  
Email: joshua.burns@crowedunlevy.com

Of Counsel:

Sheila Birnbaum  
Mark S. Cheffo  
Hayden A. Coleman  
Paul A. LaFata  
Lindsay N. Zanello  
Bert L. Wolff  
Mara C. Cusker Gonzalez  
Jenna C. Newmark  
DECHERT, LLP  
Three Bryant Park  
1095 Avenue of Americas  
New York, NY 10036-6797  
Telephone: (212) 698-3500  
Facsimile: (212) 698-3599  
Email: sheila.birnbaum@dechert.com  
Email: mark.cheffo@dechert.com  
Email: hayden.coleman@dechert.com  
Email: paul.lafata@dechert.com  
Email: lindsay.zanello@dechert.com  
Email: bert.wolff@dechert.com  
Email: maracusker.gonzalez@dechert.com  
Email: jenna.newmark@dechert.com

Benjamin F. McAnaney  
Hope S. Freiwald  
Will W. Sachse  
Chelsea M. Nichols  
Cory A. Ward  
Meghan R. Kelly  
Nicolas A. Novy  
DECHERT, LLP  
2929 Arch Street  
Philadelphia, PA 19104  
Telephone: (215) 994-4000  
Facsimile: (215) 655-2043

Email: benjamin.mcananey@dechert.com  
Email: hope.freiwald@dechert.com  
Email: will.sachse@dechert.com  
Email: chelsea.nichols@dechert.com  
Email: cory.ward@dechert.com  
Email: megan.kelly@dechert.com  
Email: nicolas.novy@dechert.com

Erik W. Snapp  
DECHERT, LLP  
Suite 3400  
35 West Wacker Drive  
Chicago, IL 60601  
Telephone: (212)849-7000  
Facsimile: (212) 849-7100  
Email: erik.snapp@dechert.com

Jonathan S. Tam  
Jae Hong Lee  
DECHERT, LLP  
16<sup>th</sup> Floor  
One Bush Street  
San Francisco, CA 94104  
Telephone: (415) 262-4500  
Facsimile: (415) 262-4555  
Email: jonathan.tam@dechert.com  
Email: jae.lee@dechert.com

William W. Oxley  
DECHERT, LLP  
Suite 4900  
US Bank Tower  
633 West 5<sup>th</sup> Street  
Los Angeles, CA 90071  
Telephone: (213) 808-5760  
Facsimile: (213) 808-5760  
Email: william.oxley@dechert.com

Lindsey B. Cohan  
DECHERT, LLP  
Suite 2010  
300 West 6<sup>th</sup> Street  
Austin, TX 78701-2961  
Telephone: (212) 394-3000  
Facsimile: (512) 394-3001  
Email: lindsey.cohan@dechert.com

Britta E. Stanton  
John D. Volney  
John T. Cox, III  
Eric W. Pinker  
Jared D. Eisenberg  
Jervonne D. Newsome  
Elizabeth Yvonne Ryan  
Andrea MeShonn Evans Brown  
Ruben A. Garcia  
Russell G. Herman  
Samuel B. Hardy, IV  
David S. Coale  
Alan Dabdoub  
LYNN PINKER COX & HURST, LLP  
Suite 2700  
2100 Ross Avenue  
Dallas, TX 75201  
Telephone: (214) 981-3800  
Facsimile: (214) 981-3839  
Email: bstanton@lynnllp.com  
Email: jvolney@lynnllp.com  
email: tcox@lynnllp.com  
Email: epinker@lynnllp.com  
Email: jeisenberg@lynnllp.com  
Email: jnewsome@lynnllp.com  
Email: eryan@lynnllp.com  
Email: sbrown@lynnllp.com  
Email: rgarcia@lynnllp.com  
Email: rherman@lynnllp.com  
Email: shardy@lynnllp.com  
Email: dcoale@lynnllp.com  
Email: adabdoub@lynnllp.com

Robert S. Hoff  
WIGGIN & DANA, LLP  
265 Church Street  
New Haven, CT 06510  
Telephone: (203) 498-4400  
Facsimile: (203) 363-7676  
Email: rhoff@wiggin.com

Michael T. Cole  
NELSON MULLINS RILEY & SCARBOROUGH, LLP  
Suite 600  
151 Meeting Street  
Charleston, SC 29401  
Telephone: (843) 853-5200  
Facsimile: (843) 722-8700  
Email: mike.cole@nelsonmullins.com

**ATTORNEYS FOR DEFENDANTS PURDUE  
PHARMA, LP,  
PURDUE PHARMA, INC., AND THE PURDUE  
FREDERICK  
COMPANY, INC.**

Robert G. McCampbell  
Travis V. Jett  
Ashley E. Quinn  
Nicholas V. Merkley  
Leasa M. Stewart  
GableGotwals  
15<sup>th</sup> Floor  
One Leadership Square  
211 North Robinson  
Oklahoma City, OK 73102-7255  
Telephone: (405) 235-5567  
Email: rmccampbell@gablelaw.com  
Email: tjett@gablelaw.com  
Email: aquinn@gablelaw.com  
Email: nmerkley@gablelaw.com  
Email: lstewart@gablelaw.com

Of Counsel:

Steven A. Reed  
Rebecca J. Hillyer  
Evan J. Jacobs  
Morgan, Lewis & Bockius, LLP  
1701 Market Street  
Philadelphia, PA 19103-2321  
Telephone: (215) 963-5000  
Email: steven.reed@morganlewis.com  
Email: rebecca.hillyer@morganlewis.com  
Email: evan.jacobs@morganlewis.com

Harvey Bartle, IV  
Mark A. Fiore  
Morgan, Lewis & Bockius, LLP  
502 Carnegie Center  
Princeton, NJ 08540-6241  
Telephone: (609) 919-6600  
Email: harvey.bartle@morganlewis.com  
Email: mark.fiore@morganlewis.com

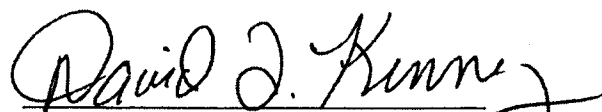
Brian M. Ercole  
Melissa M. Coates  
Martha A. Leibell  
Morgan, Lewis & Bockius, LLP  
Suite 5300  
200 South Biscayne Boulevard  
Miami, FL 33131  
Email: brian.ercole@morganlewis.com  
Email: melissa.coates@morganlewis.com  
Email: martha.leibell@morganlewis.com

Steven A. Luxton  
Morgan, Lewis & Bockius, LLP  
1111 Pennsylvania Avenue, NW  
Washington, DC 20004  
Telephone: (202) 739-3000  
Facsimile: (202)-739-3000  
Email: steven.luxton@morganlewis.com

Tinos Diamantatos  
Morgan, Lewis & Bockius, LLP  
77 West Wacker Drive  
Chicago, IL 60601  
Telephone: (312) 324-1000  
Facsimile: (312) 324-1001  
Email: tinos.diamantatos@morganlewis.com

Collie F. James, IV  
Morgan, Lewis & Bockius, LLP  
Suite 1800  
600 Anton Boulevard  
Costa Mesa, CA 92626  
Telephone: (714) 830-0600  
Facsimile: (714) 830-0700  
Email: collie.james@morganlewis.com

**ATTORNEYS FOR DEFENDANTS CEPHALON,  
INC., TEVA  
PHARMACEUTICALS USA, INC., WATSON LA-  
BORATORIES, INC.,  
ACTAVIS, LLC, AND ACTAVIS PHARMA, INC.  
F/K/A WATSON  
PHARMA, INC.**



Benjamin H. Odom, OBA No. 10917  
John H. Sparks, OBA No. 15661  
Michael W. Ridgeway, OBA No. 15657  
David L. Kinney, OBA No. 10875  
ODOM, SPARKS & JONES, PLLC  
Suite 140  
HiPoint Office Building  
2500 McGee Drive  
Norman, OK 73072  
Telephone: (405) 701-1863  
Facsimile: (405) 310-5394  
Email: odomb@odomsparks.com  
Email: sparksj@odomsparks.com  
Email: ridgewaym@odomsparks.com  
Email: kinneyd@odomsparks.com

**ATTORNEYS FOR DEFENDANTS  
JANSSEN PHARMACEUTICALS, INC.,  
JOHNSON & JOHNSON, JANSSEN  
PHARMACEUTICA, INC. N/K/A  
JANSSEN PHARMACEUTICALS, INC.,  
AND ORTHO-MCNEIL-JANSSEN  
PHARMACEUTICALS, INC. N/K/A/  
JANSSEN PHARMACEUTICALS, INC.**



# EXHIBIT A

79 FR 60498-02, 2014 WL 4961853(F.R.)

NOTICES

DEPARTMENT OF JUSTICE  
Drug Enforcement Administration  
[Docket No. DEA-392]

Bulk Manufacturer of Controlled Substances Application: Noramco, Inc.

Tuesday, October 7, 2014

**ACTION:** Notice of application.

**DATES:** Registered bulk manufacturers of the affected basic classes, and applicants therefore, may file written comments on or objections to the issuance of the proposed registration in accordance with 21 CFR 1301.33(a) on or before December 8, 2014.

**ADDRESSES:** Written comments should be sent to: Drug Enforcement Administration, Attention: DEA Federal Register Representative/ODW, 8701 Morrisette Drive, Springfield, Virginia 22152. Request for hearings should be sent to: Drug Enforcement Administration, Attention: Hearing Clerk/LJ, 8701 Morrisette Drive, Springfield, Virginia 22152.

**SUPPLEMENTARY INFORMATION:**

The Attorney General has delegated his authority under the Controlled Substances Act to the Administrator of the Drug Enforcement Administration (DEA), 28 CFR 0.100(b). Authority to exercise all necessary functions with respect to the promulgation and implementation of 21 CFR part 1301, incident to the registration of manufacturers, distributors, and dispensers of controlled substances (other than final orders in connection with suspension, denial, or revocation of registration) has been redelegated to the Deputy Assistant Administrator of the DEA Office of Diversion Control ("Deputy Assistant Administrator") pursuant to section 7 of 28 CFR pt. 0, subpt. R, App.

In accordance with 21 CFR 1301.33(a), this is notice that on July 16, 2014, Noramco, Inc., 1440 Olympic Drive, Athens, Georgia 30601, applied to be registered as a bulk manufacturer of the following basic classes of controlled substances:

| Controlled substance             | Schedule |
|----------------------------------|----------|
| Gamma Hydroxybutyric Acid (2010) | I        |
| Codeine-N-oxide (9053)           | I        |
| Dihydromorphine (9145)           | I        |
| Morphine-N-oxide (9307)          | I        |
| Amphetamine (1100)               | II       |
| Methylphenidate (1724)           | II       |

**Bulk Manufacturer of Controlled Substances Application: Noramco, Inc., 79 FR 60498-02**

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|                       |    |
|-----------------------|----|
| Codeine (9050)        | II |
| Dihydrocodeine (9120) | II |
| Oxycodone (9143)      | II |
| Hydromorphone (9150)  | II |
| Hydrocodone (9193)    | II |
| Morphine (9300)       | II |
| Oripavine (9330)      | II |
| Thebaine (9333)       | II |
| Opium tincture (9630) | II |
| Oxymorphone (9652)    | II |
| Noroxymorphone (9668) | II |
| Alfentanil (9737)     | II |
| Sufentanil (9740)     | II |
| Carfentanil (9743)    | II |
| Tapentadol (9780)     | II |
| Fentanyl (9801)       | II |

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The company plans to manufacture the listed controlled substances in bulk for distribution to its customers.

Dated: September 26, 2014.

Joseph T. Rannazzisi,

Deputy Assistant Administrator.

[FR Doc. 2014-23831 Filed 10-6-14; 8:45 am]

BILLING CODE 4410-09-P

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End of Document

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# **EXHIBIT B**

**[FILED UNDER SEAL]**

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IN THE DISTRICT COURT OF CLEVELAND COUNTY  
STATE OF OKLAHOMA

|                               |   |             |
|-------------------------------|---|-------------|
| STATE OF OKLAHOMA, ex rel.,   | ) |             |
| MIKE HUNTER, ATTORNEY GENERAL | ) |             |
| OF OKLAHOMA,                  | ) |             |
|                               | ) |             |
| Plaintiff,                    | ) | CASE NO.    |
|                               | ) |             |
| vs.                           | ) | CJ-2017-816 |
|                               | ) |             |
| PURDUE PHARMA L.P., et al.,   | ) |             |
|                               | ) |             |
| Defendants.                   | ) |             |

Videotaped Deposition of WILLIAM B. GRUBB,  
III, taken on behalf of the Plaintiff, pursuant to  
notice and agreement, before Judith L. Leitz Moran,  
Certified Court Reporter, at Alston & Bird LLP, One  
Atlantic Center, 1201 West Peachtree Street, Suite  
4200, Atlanta, Georgia, on the 4th day of December  
2018, commencing at the hour of 9:10 a.m.

1 Q And how long have you worked for Noramco?

2 A 21 years. Since 1997.

3 Q I want to start with how you got to where  
4 you are today and talk about what your background  
5 is --

6 A Okay.

7 Q -- both educational and professional.

8 So can you kind of start with your  
9 college education and work your way forward?

10 A I went to University of Georgia and  
11 Georgia State. And graduated in 1991.

12 Q What did you do after that?

13 A I worked for a company called Burroughs  
14 Wellcome that was acquired by Glaxo Wellcome and --  
15 so from '91 until '97. And then joined Noramco.

16 Q So you've been with Noramco since '97?

17 A Yes.

18 Q What was your first -- your first role at  
19 Noramco?

20 A My first role was as an operations  
21 superintendent running a medical device facility  
22 that made a -- a hemostat that is used in the body,  
23 so we made the active ingredient for that.

24 Q What does Noramco do?

25 A So Noramco supplies active ingredients.

1 Think of them as like powders in a drum, but we're  
2 supplying an active ingredient that goes into  
3 pharmaceutical finish dosage.

4 Q How many different active pharmaceutical  
5 ingredients does Noramco manufacture?

6 MS. DAWSON: Object to the form of the  
7 question.

8 A So currently we manufacture around 18  
9 different active ingredients.

10 BY MR. DUCK:

11 Q And Noramco manufactures active  
12 pharmaceutical ingredients or APIs that are  
13 controlled substances, right?

14 A Some of them are controlled substances,  
15 but -- but yes, that's correct.

16 Q All right.

17 MR. BARKER: Trey, I'm sorry to  
18 interrupt, but we talked about before the  
19 deposition having a stipulation.

20 I just want to make sure the stipulation  
21 is on the record, and that is, that if any counsel,  
22 including the witness's counsel objects to a  
23 question, that objection is good for all counsel;  
24 is that correct?

25 MR. DUCK: Yeah.



1 MR. BARKER: Okay. And am I correct in  
2 understanding that under Oklahoma procedure, the  
3 objection of "object to form" covers all grounds  
4 for the form of the objection; you don't need to  
5 specify the particular grounds?

6 MR. DUCK: Right, it covers form  
7 objections.

8 MR. BARKER: Okay. Thank you.

9 BY MR. DUCK:

10 Q So let's back up.

11 Noramco manufactures active  
12 pharmaceutical ingredients or APIs, some of which  
13 are controlled substances?

14 A That's correct.

15 Q And what are controlled substances?

16 MS. DAWSON: Object to the form of the  
17 question.

18 A So there's a specific definition defined  
19 in the Controlled Substances Act that -- you know,  
20 I -- I'm not a lawyer, but you -- in the Code of  
21 Federal Regulations, there's a definition of a  
22 controlled substance.

23 BY MR. DUCK:

24 Q Can you -- can anyone manufacture  
25 controlled substances or do you need a special

1 warning which is commonly put there to make sure  
2 that it's front and center to alert prescribers of  
3 side effects. I -- I haven't said that they're  
4 dangerous.

5 Q And you specifically said they're not  
6 dangerous, right?

7 MS. DAWSON: Object to the form of the  
8 question.

9 A I simply stated that there's a black box  
10 warning. I haven't stated that they are or are not  
11 dangerous.

12 BY MR. DUCK:

13 Q Well, what's your view, are they or  
14 aren't they?

15 A I --

16 MS. DAWSON: Object to the form of the  
17 question. Asked and answered.

18 A Yeah, I can't -- I can't speculate on  
19 that. I mean, I'm not a -- I'm not a regulator.

20 BY MR. DUCK:

21 Q You don't know whether opioids are  
22 dangerous?

23 MS. DAWSON: Object to the form of the  
24 question. Asked and answered.

25 You can go ahead and answer.

1 THE WITNESS: Okay.

2 A I -- again, I'm not a regulator. I know  
3 that the active ingredients that we supply go into  
4 finished dosage forms. Those finished dosage forms  
5 have been reviewed and approved by the FDA. And  
6 that every year the DEA has to give us something  
7 called manufacturing quota to make them. So that's  
8 an annual process.

9 And all I can surmise is, is that, you  
10 know, within the FDA and DEA regulatory framework  
11 that we're, you know, making something that is  
12 required.

13 BY MR. DUCK:

14 Q What do you mean "required"?

15 A The dosage forms that have been approved  
16 are required for medical treatment of pain.

17 Q Noramco makes oxycodone, right?

18 MS. DAWSON: Object to the form of the  
19 question.

20 A Noramco, Inc., makes oxycodone  
21 hydrochloride API as one of the APIs on our product  
22 list.

23 BY MR. DUCK:

24 Q What is that API used in? Which  
25 pharmaceutical finished products?

1 MS. DAWSON: Object to the form of the  
2 question.

3 A I'm going to state up front I can't give  
4 you a comprehensive list, but, you know, they're --  
5 it's used in both immediate release and sustained  
6 release dosage forms for treating pain.

7 BY MR. DUCK:

8 Q And one of the -- well, let's back up.  
9 Can you give us some examples of both of  
10 those types of oxycodone formulations, the  
11 immediate release and the extended release?

12 MS. DAWSON: Object to --

13 BY MR. DUCK:

14 Q Some brand names?

15 MS. DAWSON: Object to the form of the  
16 question.

17 A Yeah, I -- again, in supplying an active  
18 ingredient to typically a company, not to a brand  
19 name, you know, generally speaking, I know that,  
20 you know, Percocet and Oxycontin are two brand  
21 names.

22 BY MR. DUCK:

23 Q Purdue Pharma manufactures Oxycontin,  
24 right?

25 MS. DAWSON: Object to the form of the

1 question.

2 A I -- I believe that to be true.

3 BY MR. DUCK:

4 Q And Noramco sells API to Purdue or at  
5 least in the past has sold API to Purdue, right?

6 MS. DAWSON: Object to the form of the  
7 question.

8 A Purdue is a customer of Noramco, Inc.'s.  
9 We have sold API to them in the past in addition to  
10 the manufacturing they do for themselves.

11 BY MR. DUCK:

12 Q Are you familiar with the manufacturing  
13 Purdue does for itself?

14 MS. DAWSON: Object to the form of the  
15 question.

16 A I am.

17 BY MR. DUCK:

18 Q What's the name of their API  
19 manufacturing arm?

20 A Rhodes Technologies.

21 Q Do you work directly with Rhodes at all?

22 MS. DAWSON: Object to the form of the  
23 question.

24 A I -- can you define "work with"?

25 BY MR. DUCK:

1 Q Have you ever in your role at Noramco,  
2 for example, had any contracts or joint ventures  
3 with Rhodes?

4 MS. DAWSON: Object to the form of the  
5 question.

6 A Yeah. So Rhodes Technologies is a -- is  
7 a customer of Noramco's. So in our sales data, you  
8 would see Noram -- them as a customer.

9 BY MR. DUCK:

10 Q What does Rhodes Technology buy from  
11 Noramco?

12 MS. DAWSON: Object to the form of the  
13 question.

14 A So they buy raw materials from us to do  
15 manufacturing at their facility, and -- and they're  
16 actually buying a raw material that's not a -- a  
17 drug in and of itself.

18 BY MR. DUCK:

19 Q They buy raw materials meaning that  
20 they're actually buying the -- the processed  
21 poppies from you? Or is it the poppy straw? What  
22 are they buying from Noramco exactly?

23 MS. DAWSON: Object to the form of the  
24 question.

25 A Yeah. So what they buy from us is



[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

18 BY MR. DUCK:

19 Q Is the poppy straw you're referring to  
20 that you just told us about with respect to NATA,  
21 does that come from Tasmanian Alkaloids?

22 MS. DAWSON: Object to the form of the  
23 question.

24 A The NATA is produced by taking something  
25 called CPS or concentrated poppy straw thebaine



1 that is supplied by Tasmanian Alkaloids to Noramco.

2 BY MR. DUCK:

3 Q Are there any other suppliers other than  
4 Tasmanian Alkaloids for Noramco --

5 MS. DAWSON: Object --

6 BY MR. DUCK:

7 Q -- for this poppy straw that we're  
8 talking about?

9 MS. DAWSON: Object to the form of the  
10 question.

11 A So Noramco has also qualified French CPS  
12 thebaine from a company called Francopia. But in  
13 large part, you know, Tasmanian Alkaloids is a  
14 supplier.

15 BY MR. DUCK:

16 Q Has J&J ever owned Francopia?

17 A No.

18 MS. DAWSON: Object to the --

19 THE WITNESS: I'm sorry.

20 MS. DAWSON: Object to the form of the  
21 question.

22 A J&J has never owned Francopia.

23 BY MR. DUCK:

24 Q Do you know who does own Francopia?

25 A I actually am not sure now today.

1 Q Other than Tasmanian Alkaloids and  
2 Francopia, are there any other suppliers to  
3 Noramco --

4 MS. DAWSON: Object --

5 BY MR. DUCK:

6 Q -- of poppies?

7 MS. DAWSON: Object to the form of the  
8 question.

9 A That's -- yes, there are, depending on  
10 which poppy you're talking about. Turkey supplies  
11 CPS morphine. And it -- Sun Pharma in -- also in  
12 Australia supplies CPS Oripavine. And Tasmania  
13 also -- well, we've already covered that Tasmania  
14 supplies us materials.

15 BY MR. DUCK:

16 Q Other than Tasmanian Alkaloids, has  
17 Johnson & Johnson ever owned another poppy  
18 supplier?

19 MS. DAWSON: Object to the form of the  
20 question.

21 A Not that I'm aware of.

22 BY MR. DUCK:

23 Q What's your role at Noramco currently?

24 A My current role with Noramco is I'm vice  
25 president of global business development and

1 question.

2 A It's -- it's not intended to -- I mean,  
3 frankly, I'm just going to say I'm not a clinician.  
4 I know that it's used in combination in a number of  
5 drugs that are for -- as a component to prevent  
6 abuse. I don't know the exact way that happens.

7 BY MR. DUCK:

8 Q Okay. So Noramco manufactures opioid  
9 APIs, right?

10 A That is a fact.

11 Q Noramco manufactures buprenorphine,  
12 right?

13 MS. DAWSON: Object to the form of the  
14 question.

15 A Noramco today does manufacture  
16 buprenorphine and buprenorphine hydrochloride.  
17 They're actually different.

18 BY MR. DUCK:

19 Q And Noramco manufactures Naloxone,  
20 correct?

21 MS. DAWSON: Object to the form of the  
22 question.

23 A Noramco does manufacture Naloxone.

24 BY MR. DUCK:

25 Q And Noramco sells all three of those

1 products to Purdue or Rhodes, right?

2 MS. DAWSON: Object to the form of the  
3 question.

4 A So Noramco is one of four or five  
5 manufacturers that make these APIs, including  
6 Rhodes and Purdue themselves. So we certainly are  
7 not the only person, but they are a customer, yes.

8 BY MR. DUCK:

9 Q So just to summarize that, Noramco sells  
10 to Rhodes or Purdue opioid API, buprenorphine and  
11 Naloxone, correct?

12 MS. DAWSON: Object to the form of the  
13 question.

14 A That's a correct statement.

15 BY MR. DUCK:

16 Q What does Noramco sell to Teva?

17 MS. DAWSON: Object to the form of the  
18 question.

19 A Today Noramco sells -- I think this year  
20 nothing to Teva.

21 BY MR. DUCK:

22 Q What in the past has Noramco sold to  
23 Teva?

24 A Noramco has sold primarily -- again, it  
25 varies by year, but we primarily have sold, based

1 on the quota that we were given to produce APIs,  
2 and the quota that they were given to procure the  
3 APIs, oxycodone, hydrochloride and hydrocodone  
4 bitartrate.

5 Q Teva is a manufacturer of generic  
6 pharmaceuticals, right?

7 MS. DAWSON: Object to the form of the  
8 question.

9 A I am not sure -- I know they manufacture  
10 both branded and generic pharmaceuticals, so I'm  
11 not sure that I would say they're only generic.

12 BY MR. DUCK:

13 Q Are you familiar with any of the -- the  
14 branded drugs at Teva?

15 A I really am not actually. So I'm  
16 supplying an active ingredient that is a controlled  
17 substance where the DEA's given me quota. And then  
18 they've given my customer quota to procure it.

19 You know, what it gets used for in the  
20 formulation, that -- that's blind to me. I'm not  
21 actually sure.

22 Q What opioid APIs has Noramco sold to --  
23 well, did we say Cephalon? Was Cephalon one of  
24 your customers?

25 A We said that they -- we said they were

1 not.

2 Q They were not, okay.

3 What opioid APIs does Noramco sell to  
4 Endo currently?

5 A Okay. Currently, codeine phosphate I  
6 believe is the only API that we will sell them.

7 Q In the past has Noramco provided other or  
8 additional APIs, opioid APIs to Endo?

9 A So, again, you know, in the construct of  
10 us being given manufacturing quota and then being  
11 given procurement quota, we've sold them oxycodone  
12 hydrochloride, hydrocodone bitartrate, codeine  
13 phosphate and methylphenidate hydrochloride.

14 And I just want to add, you know, I'm not  
15 sure that's an exhaustive list, but those are the  
16 major -- those are the main ones.

17 Q All right. You've mentioned FDA approval  
18 a few times. It's your understanding, right, that  
19 pharmaceuticals in the United States that are  
20 allowed to be sold have to be approved by the FDA,  
21 right?

22 MS. DAWSON: Object to the form of the  
23 question.

24 A That is my understanding of how the  
25 process works, yes.

1 BY MR. DUCK:

2 Q Does FDA approve the APIs that Noramco  
3 makes?

4 A Noramco making an API chemical has to  
5 submit to the FDA to obtain a document called a  
6 drug master file or, in short, DMF. So that --  
7 that's correct, they do.

8 Q Is it accurate to say that the opioid  
9 APIs or other Schedule II APIs that Noramco makes,  
10 that they are FDA-approved active pharmaceutical  
11 ingredients?

12 MS. DAWSON: Object to the form of the  
13 question.

14 BY MR. DUCK:

15 Q Or is the terminology different?

16 MS. DAWSON: Same objection.

17 A Can you repeat the question?

18 BY MR. DUCK:

19 Q Sure.

20 A Yeah.

21 Q It's -- it's pretty simple.

22 The phrase "FDA approval" carries a  
23 certain meaning with it. Does that phrase apply to  
24 active pharmaceutical ingredients or just to  
25 finished pharmaceutical products? Does that make

1 sense?

2 MS. DAWSON: Object to the form of the  
3 question.

4 A So basically the FDA approves the  
5 finished dose. In order to approve that finished  
6 dose they have to look at the drug master file.  
7 And so when the finished dose is approved, they're  
8 effectively approving the drug master file as well.

9 So the drug master file in and of itself  
10 is not approved. It's approved as part of a  
11 customer's formulation filing.

12 BY MR. DUCK:

13 Q Is Noramco subject to FDA validation  
14 processes?

15 MS. DAWSON: Object to the form of the  
16 question.

17 A The manufacturing processes that Noramco  
18 runs have to be validated. That's part of what's  
19 called good manufacturing practice.

20 BY MR. DUCK:

21 Q Is it required by FDA, though?

22 A That's a correct statement.

23 MS. DAWSON: Object to the form of the  
24 question.

25 THE WITNESS: Sorry.



1 BY MR. DUCK:

2 Q So FDA could audit the manufacturing  
3 processes that Noramco undertakes?

4 MS. DAWSON: Object to the form of the  
5 question.

6 A Noramco is a FDA-registered, GMP  
7 certified producer, and the FDA does, in fact,  
8 audit us, yes.

9 BY MR. DUCK:

10 Q What does GMP stand for?

11 A Good manufacturing practice.

12 Q Got it.

13 Noramco is also regulated by DEA, right?

14 MS. DAWSON: Object to the form of the  
15 question.

16 A Noramco is a -- a DEA registrant and we  
17 are regulated heavily by the DEA.

18 BY MR. DUCK:

19 Q In -- in what ways does DEA regulate  
20 Noramco?

21 MS. DAWSON: Object to the form of the  
22 question.

23 A So Noramco is -- first and foremost is  
24 listed annually in the federal register on a  
25 renewal process as a registrant. And as I've

1 mentioned earlier, annually they provide us  
2 manufacturing quota to manufacture the APIs that we  
3 then in turn sell to customers. That's the main  
4 two. And -- and there's a series of inspections  
5 that happen along with that.

6 BY MR. DUCK:

7 Q What do those inspections consist of?

8 A I -- that's a -- can you be a little more  
9 specific?

10 Q Sure.

11 You said there were some inspections that  
12 go along with this process of being named as a  
13 registrant and all of that. Can you just provide a  
14 little more detail on what this inspection process  
15 is?

16 MS. DAWSON: Object to the form of the  
17 question.

18 A So the -- generally speaking, the DEA  
19 inspection process is -- looks at our security  
20 systems and physically tests them to make sure that  
21 they work. And then it is -- we go through what's  
22 called an accountability audit where a hundred  
23 percent of the transactions that we do are -- are  
24 actually audited. And we also go through a series  
25 of accountability assessments where we have to

1 you know, is a drum. It's -- not a lot of -- not a  
2 lot of shipments, but I'm not aware of any.

3 BY MR. DUCK:

4 Q What do you mean "not a lot of  
5 shipments"?

6 MS. DAWSON: Object to the form of the  
7 question.

8 A Think of -- you know, think of four or  
9 five shipments a week on average. That to me is a  
10 fairly low number.

11 BY MR. DUCK:

12 Q Is that because the -- the API goes a  
13 long way that you don't need to deliver a lot of  
14 it?

15 MS. DAWSON: Object to the form of the  
16 question.

17 BY MR. DUCK:

18 Q Or why is that?

19 MS. DAWSON: The same objection.

20 A It's not -- I think that the concept of  
21 not a lot is -- I guess it could be a lot if the  
22 DEA awarded our customer's quota to procure it.  
23 We're not at liberty just to ship. We have to  
24 actually obtain a piece of paper called a 222 Form  
25 that says that the DEA agrees we can ship our API

1 that we've made under their quota to a customer.

2 So I think -- I mean, I don't mean this  
3 sarcastically, I think you'd have to ask the DEA.  
4 I mean, it's really up to them to say here's how  
5 much you can ship.

6 BY MR. DUCK:

7 Q Do DEA quotas apply to both Noramco and  
8 Noramco's customers?

9 MS. DAWSON: Object to the form of the  
10 question.

11 A So we -- Noramco in order to produce an  
12 API has to have something called manufacturing  
13 quota. Our customers have to in turn obtain from  
14 the DEA procurement quota. And so, I believe the  
15 answer to your question would be yes. They're not  
16 the same type of quota as what I was trying to  
17 point out, but yes.

18 BY MR. DUCK:

19 Q Oh, that makes sense.

20 I want to talk about oxycodone  
21 specifically. Since you've been at Noramco, has  
22 Noramco's manufacturing quota for oxycodone ever  
23 gone down?

24 MS. DAWSON: Object to the form of the  
25 question.

1           A     Factually, yes.

2     BY MR. DUCK:

3           Q     Explain.

4           A     It would depend on the year you're asking  
5     about, but -- but the quota that we're awarded is  
6     based on the market for our market. I mean, just  
7     to be very clear, Noramco doesn't determine the  
8     market size. That's prescriptions, you know, with  
9     physicians.

10                   What Noramco is doing is working within a  
11     market, but -- so our quota is going down based on  
12     a combination of the market share we have and the  
13     actual market. So that -- but in absolute terms,  
14     the -- the number of kilograms, 2.2 pounds per  
15     kilogram have gone down.

16           Q     Do you know which years?

17           A     It's been declining every year since  
18     2011.

19           Q     Before 2011, was it steadily increasing?

20                   MS. DAWSON: Object to the form of the  
21     question.

22           A     It actually varied by year, so I wouldn't  
23     say that it was steadily increasing. Depending on  
24     the amount of procurement quota they were going to  
25     give customers, they would then in turn give us the

1 harm, but I didn't really know how.

2 BY MR. DUCK:

3 Q Tasmanian Alkaloids does grow poppy so  
4 that you can go in and extract opium from and use  
5 to get high, correct?

6 MS. DAWSON: Object to the form of the  
7 question.

8 A So they don't grow opium poppies. And  
9 they -- generally speaking, I just mentioned  
10 thebaine and Oripavine. They -- they actually are  
11 not -- they do not get you high. That's -- they're  
12 not directly abusable, they're actually toxic.

13 BY MR. DUCK:

14 Q There are poppies, though, that are  
15 directly abusable?

16 MS. DAWSON: Object to the form of the  
17 question.

18 A You know, of the poppies that are grown  
19 in the world, there are poppies that are directly  
20 abusable.

21 BY MR. DUCK:

22 Q And Noramco makes API from those types of  
23 poppies that are directly abusable?

24 MS. DAWSON: Object to the form of the  
25 question.

1           A     So Noramco imports -- we don't use the  
2 poppies directly, so I think I'll just stop there.

3 BY MR. DUCK:

4           Q     Noramco obtains ingredients or raw  
5 materials from poppies that are directly abusable?

6           MS. DAWSON: Object to the form of the  
7 question.

8           A     So consistent with the U.N. regulations  
9 on the movement of narcotic raw materials or  
10 concentrated poppy straw around the world, Noramco  
11 does rely on the DEA to regulate and provide for  
12 import of narcotic raw material that we then  
13 chemically convert into active pharmaceutical  
14 ingredients.

15 BY MR. DUCK:

16          Q     Are you aware of the 80/20 rule?

17          MS. DAWSON: Object to the form of the  
18 question.

19          A     I -- I am aware of the 80/20 rule.

20 BY MR. DUCK:

21          Q     Can you please explain?

22          A     Yes. So the 80/20 rule says that for  
23 morphine content, 80 percent of that morphine  
24 content must come from traditional sources and 20  
25 percent can come from nontraditional sources, like

1 Tasmania which is not a traditional source. So  
2 that's the -- that's the 80/20 rule.

3 BY MR. DUCK:

4 Q What are traditional sources?

5 A It's not a comprehensive list, but  
6 traditional sources would be Turkey, India, the  
7 Czech Republic, and there may be a couple of other  
8 minor ones. But traditional sources is a -- a  
9 State Department term that assures that Turkey,  
10 India and Czech Republic have a -- have a  
11 legitimate or listed outlet for their material.

12 Q There are other countries in the Middle  
13 East that would be on that traditional resource  
14 list as well, right?

15 MS. DAWSON: Object to the form of the  
16 question.

17 A Yeah, not to my knowledge. So, no, not  
18 like -- places like Afghanistan, they're not  
19 actually on the list.

20 BY MR. DUCK:

21 Q So you said those were not -- that was  
22 not an exhaustive list, but now are you saying that  
23 Turkey, India and Czech Republic are an exhaustive  
24 list?

25 MS. DAWSON: Object to the form of the



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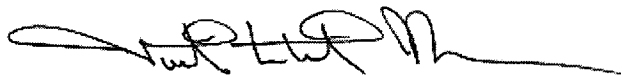
C E R T I F I C A T E

STATE OF GEORGIA:

COUNTY OF HALL:

I hereby certify that the foregoing transcript was taken down, as stated in the caption, and the questions and answers thereto were reduced to typewriting under my direction; that the foregoing Pages 1 through 287 represent a true and correct transcript of the evidence given upon said hearing, and I further certify that I am not of kin or counsel to the parties in the case; am not in the regular employ of counsel for any of said parties; nor am I in anywise interested in the result of said case. The witness did reserve the right to read and sign the transcript.

This, the 6th day of December 2018.



Judith L. Leitz Moran, CCR-B-2312  
Certified Court Reporter

# **EXHIBIT C**

international treaties, conventions, or protocols in effect on May 1, 1971. The DEA investigated the company's maintenance of effective controls against diversion by inspecting and the company's physical security systems, verifying the company's compliance with state and local laws, and reviewing the company's background and history.

Therefore, pursuant to 21 U.S.C. 952(a) and 958(a), and in accordance with 21 CFR 1301.34, the DEA has granted a registration as an importer for schedule I controlled substances to the above listed company.

Dated: February 22, 2019.

**John J. Martin,**

*Assistant Administrator.*

[FR Doc. 2019-04026 Filed 3-5-19; 8:45 am]

**BILLING CODE 4410-09-P**

**DEPARTMENT OF JUSTICE**

**Drug Enforcement Administration**

[Docket No. DEA-392]

**Bulk Manufacturer of Controlled Substances Application: Patheon Pharmaceuticals, Inc.**

**ACTION:** Notice of application.

**DATES:** Registered bulk manufacturers of the affected basic classes, and applicants therefore, may file written comments on or objections to the issuance of the proposed registration on or before April 5, 2019. Such persons may also file a written request for a

hearing on the application on or before April 5, 2019.

**ADDRESSES:** Written comments should be sent to: Drug Enforcement Administration, Attention: DEA Federal Register Representative/DPW, 8701 Morrisette Drive, Springfield, Virginia 22152.

**SUPPLEMENTARY INFORMATION:** The Attorney General has delegated his authority under the Controlled Substances Act to the Administrator of the Drug Enforcement Administration (DEA), 28 CFR 0.100(b). Authority to exercise all necessary functions with respect to the promulgation and implementation of 21 CFR part 1301, incident to the registration of manufacturers, distributors, dispensers, importers, and exporters of controlled substances (other than final orders in connection with suspension, denial, or revocation of registration) has been re delegated to the Assistant Administrator of the DEA Diversion Control Division ("Assistant Administrator") pursuant to section 7 of 28 CFR part 0, appendix to subpart R.

In accordance with 21 CFR 1301.34(a), this is notice that on December 24, 2018, Patheon Pharmaceuticals, Inc., 2110 E Galbraith Road, Cincinnati, Ohio 45237, has re-applied to be registered as a bulk manufacturer of the Schedule I controlled substance Gamma Hydroxybutyric Acid (2010), a basic class of controlled substance.

The Gamma Hydroxybutyric Acid will be produced during the process of converting gamma-butyrolactone (GBL)

into a new product for development. The company plans to manufacture the above listed controlled substance as Active Pharmaceutical Ingredient (API) that will be further synthesized into dosage forms of a new product. No other activities for this drug code are authorized for this registration.

Dated: February 18, 2019.

**John J. Martin,**

*Assistant Administrator.*

[FR Doc. 2019-04029 Filed 3-5-19; 8:45 am]

**BILLING CODE 4410-09-P**

**DEPARTMENT OF JUSTICE**

**Drug Enforcement Administration**

[Docket No. DEA-392]

**Bulk Manufacturer of Controlled Substances Registration**

**ACTION:** Notice of registration.

**SUMMARY:** The registrant listed below has applied for and has been granted a registration by the Drug Enforcement Administration (DEA) as a bulk manufacturer of various classes of schedule I and II controlled substances.

**SUPPLEMENTARY INFORMATION:** The company listed below applied to be registered as a bulk manufacturer of various basic classes of controlled substances. Information on the previously published notice is listed in the table below. No comments or objections were submitted for this notice.

| Company                    | FR Docket         | Published        |
|----------------------------|-------------------|------------------|
| Cambrex Charles City ..... | 83 FR 49579 ..... | October 2, 2018. |

The DEA has considered the factors in 21 U.S.C. 823(a) and determined that the registration of this registrant to manufacture the applicable basic classes of controlled substances is consistent with the public interest and with United States obligations under international treaties, conventions, or protocols in effect on May 1, 1971. The DEA investigated the company's maintenance of effective controls against diversion by inspecting and testing their physical security systems, verifying their compliance with state and local laws, and reviewing their background and history.

Therefore, pursuant to 21 U.S.C. 823(a), and in accordance with 21 CFR 1301.33, the DEA has granted a

registration as a bulk manufacturer to the above listed company.

Dated: February 22, 2019.

**John J. Martin,**

*Assistant Administrator.*

[FR Doc. 2019-04027 Filed 3-5-19; 8:45 am]

**BILLING CODE 4410-09-P**

**DEPARTMENT OF JUSTICE**

**Drug Enforcement Administration**

[Docket No. DEA-392]

**Bulk Manufacturer of Controlled Substances Registration**

**ACTION:** Notice of registration.

**SUMMARY:** Registrants listed below have applied for and been granted registration by the Drug Enforcement Administration (DEA) as bulk manufacturers of schedule I or schedule II controlled substances.

**SUPPLEMENTARY INFORMATION:** The companies listed below applied to be registered as bulk manufacturers of schedule I or schedule II controlled substances. Information on previously published notices is listed in the table below. No comments or objections were submitted for these notices.

| Company                              | FR docket   | Published          |
|--------------------------------------|-------------|--------------------|
| Patheon API Manufacturing, Inc. .... | 83 FR 58596 | November 20, 2018. |
| Insys Manufacturing, LLC .....       | 83 FR 60899 | November 27, 2018. |
| Cayman Chemical Company .....        | 83 FR 60900 | November 27, 2018. |
| Noramco Inc. ....                    | 83 FR 60898 | November 27, 2018. |

The DEA has considered the factors in 21 U.S.C. 823(a) and determined that the registration of the listed registrants to manufacture the applicable basic classes of controlled substances is consistent with the public interest and with United States obligations under international treaties, conventions, or protocols in effect on May 1, 1971. The DEA investigated each company's maintenance of effective controls against diversion by inspecting and testing each company's physical security systems, verifying each company's compliance with state and local laws, and reviewing each company's background and history.

Therefore, pursuant to 21 U.S.C. 823(a), and in accordance with 21 CFR

1301.33, the DEA has granted a registration as a bulk manufacturer to the above listed companies.

Dated: February 18, 2019.

**John J. Martin,**

*Assistant Administrator.*

[FR Doc. 2019-04033 Filed 3-5-19; 8:45 am]

**BILLING CODE 4410-09-P**

**DEPARTMENT OF JUSTICE**

**Drug Enforcement Administration**

[Docket No. DEA-392]

**Bulk Manufacturer of Controlled Substances Registration**

**ACTION:** Notice of registration.

**SUMMARY:** The registrant listed below has applied for and has been granted a registration by the Drug Enforcement Administration (DEA) as a bulk manufacturer of schedule I controlled substances.

**SUPPLEMENTARY INFORMATION:** The company listed below applied to be registered as a bulk manufacturer of various basic classes of controlled substances. Information on the previously published notice is listed in the table below. No comments or objections were submitted and no requests for hearing were submitted for this notice.

| Company                        | FR Docket         | Published         |
|--------------------------------|-------------------|-------------------|
| Insys Manufacturing, LLC ..... | 83 FR 54611 ..... | October 30, 2018. |

The DEA has considered the factors in 21 U.S.C. 823(a) and determined that the registration of the listed registrant to manufacture the applicable basic classes of schedule I and II controlled substances is consistent with the public interest and with United States obligations under international treaties, conventions, or protocols in effect on May 1, 1971. The DEA investigated the company's maintenance of effective controls against diversion by inspecting and testing the company's physical security systems, verifying the company's compliance with state and local laws, and reviewing the company's background and history.

Therefore, pursuant to 21 U.S.C. 823(a), and in accordance with 21 CFR

1301.33, the DEA has granted a registration as a bulk manufacturer to the above listed company.

Dated: February 18, 2019.

**John J. Martin,**

*Assistant Administrator.*

[FR Doc. 2019-04032 Filed 3-5-19; 8:45 am]

**BILLING CODE 4410-09-P**

**DEPARTMENT OF JUSTICE**

**Drug Enforcement Administration**

[Docket No. DEA-392]

**Bulk Manufacturer of Controlled Substances Registration**

**ACTION:** Notice of registration.

**SUMMARY:** The registrant listed below has applied for and has been granted a registration by the Drug Enforcement Administration (DEA) as bulk manufacturer of schedule I and II controlled substances.

**SUPPLEMENTARY INFORMATION:** The company listed below applied to be registered as a bulk manufacturer of various basic classes of controlled substances. Information on the previously published notice is listed in the table below. No comments or objections were submitted for this notice.

| Company            | FR Docket         | Published          |
|--------------------|-------------------|--------------------|
| Organix, Inc ..... | 83 FR 58601 ..... | November 20, 2018. |

The DEA has considered the factors in 21 U.S.C. 823(a) and determined that the registration of this registrant to manufacture the applicable basic classes of controlled substances is consistent

with the public interest and with United States obligations under international treaties, conventions, or protocols in effect on May 1, 1971. The DEA investigated the company's maintenance

of effective controls against diversion by inspecting and testing the company's physical security systems, verifying the company's compliance with state and

The company plans to import the listed controlled substances for analytical research, testing and clinical trials.

Dated: November 16, 2018.

**John J. Martin,**

*Assistant Administrator.*

[FR Doc. 2018-25869 Filed 11-26-18; 8:45 am]

BILLING CODE 4410-09-P

## DEPARTMENT OF JUSTICE

### Drug Enforcement Administration

[Docket No. DEA-392]

#### Bulk Manufacturer of Controlled Substances Application: Noramco Inc.

**ACTION:** Notice of application.

**DATES:** Registered bulk manufacturers of the affected basic classes, and applicants therefore, may file written comments on or objections to the issuance of the proposed registration on or before January 28, 2019.

**ADDRESSES:** Written comments should be sent to: Drug Enforcement Administration, Attention: DEA Federal Register Representative/DPW, 8701 Morrisette Drive, Springfield, Virginia 22152.

**SUPPLEMENTARY INFORMATION:** The Attorney General has delegated his authority under the Controlled Substances Act to the Administrator of the Drug Enforcement Administration (DEA), 28 CFR 0.100(b). Authority to exercise all necessary functions with

respect to the promulgation and implementation of 21 CFR part 1301, incident to the registration of manufacturers, distributors, dispensers, importers, and exporters of controlled substances (other than final orders in connection with suspension, denial, or revocation of registration) has been redelegated to the Assistant Administrator of the DEA Diversion Control Division ("Assistant Administrator") pursuant to section 7 of 28 CFR part 0, appendix to subpart R.

In accordance with 21 CFR 1301.33(a), this is notice that on July 4, 2018, Noramco Inc., 1550 Olympic Dr. Athens, Georgia 30601 applied to be registered as a bulk manufacturer for the basic classes of controlled substances:

| Controlled substance            | Drug code | Schedule |
|---------------------------------|-----------|----------|
| Cathinone .....                 | 1235      | I        |
| Gamma Hydroxybutyric Acid ..... | 2010      | I        |
| Marihuana .....                 | 7360      | I        |
| Tetrahydrocannabinols .....     | 7370      | I        |
| Codeine-N-oxide .....           | 9053      | I        |
| Dihydromorphine .....           | 9145      | I        |
| Hydromorphenol .....            | 9301      | I        |
| Morphine-N-oxide .....          | 9307      | I        |
| Amphetamine .....               | 1100      | II       |
| Lisdexamfetamine .....          | 1205      | II       |
| Methylphenidate .....           | 1724      | II       |
| Nabilone .....                  | 7379      | II       |
| Codeine .....                   | 9050      | II       |
| Dihydrocodeine .....            | 9120      | II       |
| Oxycodone .....                 | 9143      | II       |
| Hydromorphone .....             | 9150      | II       |
| Hydrocodone .....               | 9193      | II       |
| Morphine .....                  | 9300      | II       |
| Oripavine .....                 | 9330      | II       |
| Thebaine .....                  | 9333      | II       |
| Opium tincture .....            | 9630      | II       |
| Oxymorphone .....               | 9652      | II       |
| Noroxymorphone .....            | 9668      | II       |
| Alfentanil .....                | 9737      | II       |
| Sufentanil .....                | 9740      | II       |
| Carfentanil .....               | 9743      | II       |
| Tapentadol .....                | 9780      | II       |
| Fentanyl .....                  | 9801      | II       |

The company plans to manufacture bulk active pharmaceutical ingredients (APIs) and reference standards for distribution to their customers.

In reference to drug codes 7360 (marihuana) and 7370 (tetrahydrocannabinols), the company plans to bulk manufacture these drugs as synthetic. No other activities for these drug codes are authorized for this registration.

Dated: November 16, 2018.

**John J. Martin,**

*Assistant Administrator.*

[FR Doc. 2018-25874 Filed 11-26-18; 8:45 am]

BILLING CODE 4410-09-P

## DEPARTMENT OF JUSTICE

### Drug Enforcement Administration

[Docket No. DEA-392]

#### Importer of Controlled Substances Registration

**ACTION:** Notice of registration.

**SUMMARY:** The registrant listed below has applied for and has been granted registration by the Drug Enforcement Administration (DEA) as an importer of schedule I or II controlled substances.

**SUPPLEMENTARY INFORMATION:** The company listed below applied to be registered as an importer of various basic classes of controlled substances. Information on the previously published notice is listed in the table below. No comments or objections were submitted and no requests for a hearing were submitted for this notice.